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**Product Data Sheet &
General Processing Conditions**

**PermaStat® 1500-50D
Polyether-Ester Block Copolymer (TEEE/COPE)
Permanently Anti-static
ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.19	1.19	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0140 - 0.0200 in/in	1.40 - 2.00 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	No Break	No Break	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	3600 psi	25 MPa	D 638
Tensile Elongation	> 500.0 %	> 500.0 %	D 638
Hardness Shore D, instantaneous	50	50	D 2240

ELECTRICAL

Volume Resistivity	1.0E9 - 9.9E10 ohm.cm	1.0E9 - 9.9E10 ohm.cm	D 257
Surface Resistivity	1.0E10 - 9.9E11 ohm/sq	1.0E10 - 9.9E11 ohm/sq	D 257
Surface Resistance	1.0E9 - 9.9E10 ohm	1.0E9 - 9.9E10 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	ESD STM11.11 FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	380 - 430 °F	193 - 221 °C
Mold Temperature	70 - 120 °F	21 - 49 °C

PROCESSING NOTES

Do not exceed 520 °F (270 °C) melt temperature.
Desiccant Type Dryer Required.